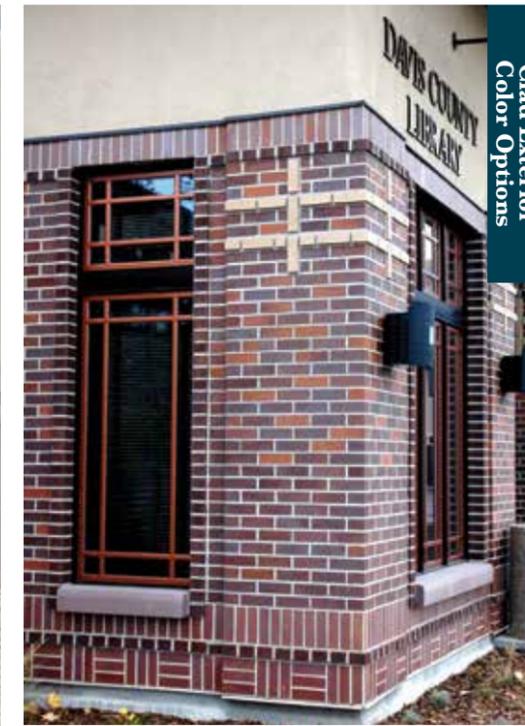


CLAD EXTERIOR COLOR OPTIONS

Clad Exterior
Color Options



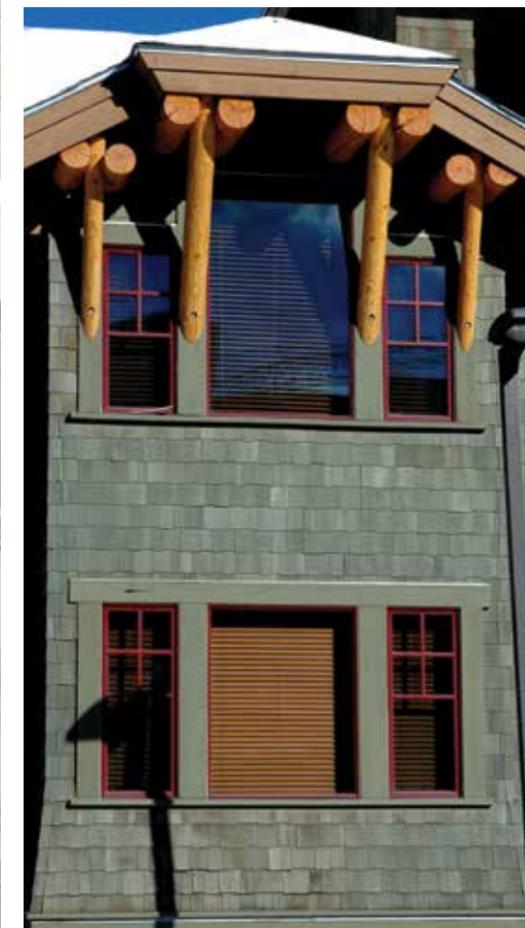
Clad Exterior
Color Options

Experience The Power of Color

There are no limits to the diversity of colors found in nature; the red rocks of the Southwest, the muted browns and grays of the desert, the countless greens of the landscape and sky so blue it makes your eyes water.

The Sierra Pacific clad color palette mimics nature with a spectrum that ranges from rich and vibrant to cool and muted. We offer more than sixty colors in six industry-leading color palettes - including our one-of-a-kind Weathered Collection and our distinctive Heritage Collection Textured Finishes.

The extruded aluminum clad exterior on Sierra Pacific windows and doors features a powder coated finish in either an AAMA 2604 or 2605 finish to meet your project requirements. The Sierra Pacific 2604 finish is a proprietary super polyester powder coating. Our 2605 finish is a Newlar thermoset fluoropolymer powder coating. See page 290 for AAMA test and performance criteria.



CLAD EXTERIOR COLOR OPTIONS

Experience the Power of Color

60 clad colors ~ 6 industry leading color collections ~ custom colors



Advantages of Powder Coating Over Typical Wet Paint Finishes

Powder is Friendlier to the Environment

- Powder is not flammable
- Powder is solvent free. Dry powder is applied electrostatically and cured under heat. Application of powder does not require use of the solvents necessary in wet paint applications to keep the binder and filler parts in a liquid suspension form.
- Powder coatings emit zero or near-zero volatile organic compounds (VOCs). Wet paint is a major source of man-made VOCs.

Powder Coating Produces Less Hazardous Waste

- Eliminates hazardous waste disposal:
 - Sludge
 - Filters
 - Rags
- Eliminates the additional energy usage required to operate the thermal oxidizers and scrubbers necessary to lower VOC emissions generated during application of wet paint.

Mechanical Durability

- Powder Coated finishes have a higher surface hardness and scratch resistance than common liquid coatings:
 - Reduces the chance of damage to the coating during installation
 - Better longevity against mechanical damage
 - High resistance to windborne abrasives

Superior Exterior Performance

- Powder can produce much thicker coatings than typical liquid applications
- 2604 finish meets AAMA 3,000 hour salt spray resistance and humidity testing criteria
- 2605 finish meets AAMA 4,000 hour salt spray resistance and humidity testing criteria
- High resistance to chalking
- High resistance to film coating erosion
- Improved color and gloss retention



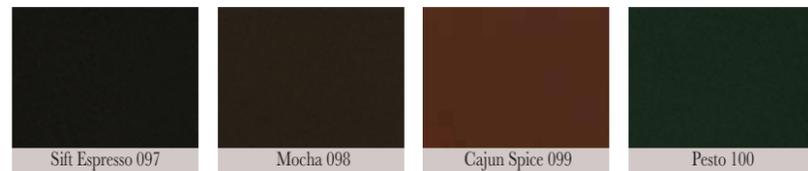
CLAD EXTERIOR COLOR OPTIONS

Heritage Collection

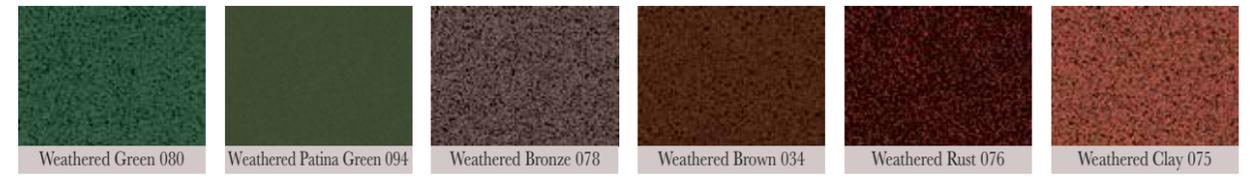


Heritage Collection Textured Finishes

The colors shown here are not exact. For the most accurate color choices, ask your sales representative for a color swatch.



Weathered Collection*



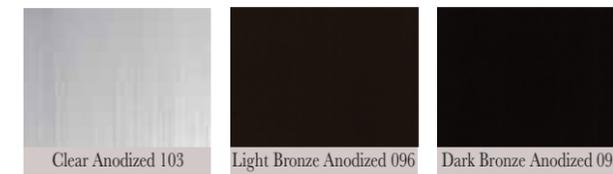
Metallic Collection*



Pearl Metallic Collection*



Anodized Collection*



Industrial Series*



* The finishes shown on this page are subject to upcharge and additional lead time.

The colors shown here are not exact. For the most accurate color choices, ask your sales representative for a color swatch.